

**Contactor, 380 V 400 V 355 kW, 2 N/O, 2 NC, RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC, AC and DC operation, Screw connection**

**Part no.** DILM650/22(RA250)  
**Catalog No.** 208219  
**Alternate Catalog No.** XTCE650N22A  
**EL-Nummer (Norway)** 4134088

## Delivery program

Product range			Contactors
Application			Contactors for Motors
Subrange			Comfort devices greater than 170 A
Utilization category			AC-1: Non-inductive or slightly inductive loads, resistance furnaces NAC-3: Normal AC induction motors: starting, switch off during running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
Connection technique			Screw connection

## Rated operational current

AC-3			
380 V 400 V	I <sub>e</sub>	A	650
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	I <sub>th</sub> = I <sub>e</sub>	A	1041
Conventional free air thermal current, 1 pole			
open	I <sub>th</sub>	A	2125

## Max. rating for three-phase motors, 50 - 60 Hz

AC-3			
220 V 230 V	P	kW	205
380 V 400 V	P	kW	355
660 V 690 V	P	kW	630
1000 V	P	kW	600
AC-4			
220 V 230 V	P	kW	161
380 V 400 V	P	kW	280
660 V 690 V	P	kW	494
1000 V	P	kW	509

Can be combined with auxiliary contact			DILM820-XHI...
Actuating voltage			RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC
Voltage AC/DC			AC and DC operation

## Contacts

N/O = Normally open			2 N/O
N/C = Normally closed			2 NC

## Auxiliary contacts

possible variants at auxiliary contact module fitting options			on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA
<b>Instructions</b>			Interlocked opposing contacts according to IEC/EN 60947-5-1 Appendix L, inside the auxiliary contact module Auxiliary contacts used as mirror contacts according to IEC/EN 60947-4-1 Appendix F (not N/C late open)
<b>Instructions</b>			integrated suppressor circuit in actuating electronics 660 V, 690 V or 1000 V: not directly reversing

## Technical data

<b>General</b>			
Standards			IEC/EN 60947, VDE 0660, UL, CSA
Lifespan, mechanical			

AC operated	Operations	x 10 <sup>6</sup>	5
DC operated	Operations	x 10 <sup>6</sup>	5
Operating frequency, mechanical			
AC operated	Operations/h		1000
DC operated	Operations/h		1000
Climatic proofing			
Ambient temperature			
Open		°C	-40 - +60
Enclosed		°C	- 40 - + 40
Storage		°C	- 40 - + 80
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	10
N/C contact		g	8
Degree of Protection			
Protection against direct contact when actuated from front (EN 50274)			
Altitude			
		m	Max. 2000
Weight			
AC operated		kg	16.21
DC operated		kg	16.21
Weight		kg	16.21
Terminal capacity main cable			
Flexible with cable lug		mm <sup>2</sup>	50 - 240
Stranded with cable lug		mm <sup>2</sup>	70 - 240
Solid or stranded		AWG	2/0 - 500 MCM
Flat conductor	Lamellenzahl x Breite x Dicke	mm	Fixing with flat cable terminal or cable terminal blocks See terminal capacity for cable terminal blocks
Busbar	Width	mm	50
Main cable connection screw/bolt			
Tightening torque			
		Nm	24
Terminal capacity control circuit cables			
Solid		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Flexible with ferrule		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded		AWG	18 - 14
Control circuit cable connection screw/bolt			
Tightening torque			
		Nm	1.2
Tool			
Main cable			
Width across flats		mm	16
Control circuit cables			
Pozidriv screwdriver		Size	2

## Main conducting paths

Rated impulse withstand voltage	U <sub>imp</sub>	V AC	8000
Overvoltage category/pollution degree			III/3
Rated insulation voltage	U <sub>i</sub>	V AC	1000
Rated operational voltage	U <sub>e</sub>	V AC	1000
Safe isolation to EN 61140			
between coil and contacts		V AC	1000
between the contacts		V AC	1000
Making capacity (p.f. to IEC/EN 60947)		A	7800

Breaking capacity			
220 V 230 V		A	6500
380 V 400 V		A	6500
500 V		A	6500
660 V 690 V		A	6500
1000 V		A	4350
Component lifespan			
			AC1: See → Engineering, characteristic curves AC3: See → Engineering, characteristic curves AC4: See → Engineering, characteristic curves
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	630
690 V	gG/gL 690 V	A	630
1000 V	gG/gL 1000 V	A	500
Type "1" coordination			
400 V	gG/gL 500 V	A	1000
690 V	gG/gL 690 V	A	1000
1000 V	gG/gL 1000 V	A	630

## AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	1041
at 50 °C	$I_{th} = I_e$	A	931
at 55 °C	$I_{th} = I_e$	A	888
at 60 °C	$I_{th} = I_e$	A	850
Conventional free air thermal current, 1 pole			
Note			at maximum permissible ambient air temperature
open	$I_{th}$	A	2125
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.)
220 V 230 V	$I_e$	A	650
240 V	$I_e$	A	650
380 V 400 V	$I_e$	A	650
415 V	$I_e$	A	650
440V	$I_e$	A	650
500 V	$I_e$	A	650
660 V 690 V	$I_e$	A	650
1000 V	$I_e$	A	435
Motor rating	P	kWh	
220 V 230 V	P	kW	205
240V	P	kW	225
380 V 400 V	P	kW	355
415 V	P	kW	390
440 V	P	kW	420
500 V	P	kW	470
660 V 690 V	P	kW	630
1000 V	P	kW	600
AC-4			
Rated operational current			

Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I <sub>e</sub>	A	512
240 V	I <sub>e</sub>	A	512
380 V 400 V	I <sub>e</sub>	A	512
415 V	I <sub>e</sub>	A	512
440 V	I <sub>e</sub>	A	512
500 V	I <sub>e</sub>	A	512
660 V 690 V	I <sub>e</sub>	A	512
1000 V	I <sub>e</sub>	A	348
Motor rating	P	kWh	
220 V 230 V	P	kW	161
240 V	P	kW	176
380 V 400 V	P	kW	280
415 V	P	kW	307
440 V	P	kW	326
500 V	P	kW	370
660 V 690 V	P	kW	494
1000 V	P	kW	509

### Condensor operation

Individual compensation, rated operational current I <sub>e</sub> of three-phase capacitors			
Open			
up to 525 V		A	463
690 V		A	265
Max. inrush current peak		x I <sub>e</sub>	30
Component lifespan	Operations	x 10 <sup>6</sup>	0.1
Max. operating frequency		Ops/h	200

### Current heat loss

3 pole, at I <sub>th</sub> (60°)		W	69
Current heat loss at I <sub>e</sub> to AC-3/400 V		W	41
Impedance per pole		mΩ	0.032

### Magnet systems

Voltage tolerance			
U <sub>S</sub>			110 - 250 V 40-60 Hz 110 - 350 V DC
AC operated	Pick-up		0.7 x U <sub>S min</sub> - 1.15 x U <sub>S max</sub>
DC operated	Pick-up		0.7 x U <sub>S min</sub> - 1.15 x U <sub>S max</sub>
AC operated	Drop-out		0.2 x U <sub>S max</sub> - 0.6 x U <sub>S min</sub>
DC operated	Drop-out		0.2 x U <sub>S max</sub> - 0.6 x U <sub>S min</sub>
Power consumption of the coil in a cold state and 1.0 x U <sub>S</sub>			
Note on power consumption			Control transformer with u <sub>k</sub> ≤ 7%
Pull-in power	Pick-up	VA	800
Pull-in power	Pick-up	W	700
Sealing power	Sealing	VA	26.5
Sealing power	Sealing	W	11.4
Duty factor		% DF	100
Changeover time at 100 % U <sub>S</sub> (recommended value)			
Main contacts			
Closing delay		ms	70
Opening delay		ms	110
Behaviour in marginal and transitional conditions			
Sealing			
Voltage interruptions			
(0 ... 0.2 x U <sub>C min</sub> ) ≤ 10 ms			Time is bridged successfully
(0 ... 0.2 x U <sub>C min</sub> ) > 10 ms			Drop-out of the contactor

Voltage drops			
$(0.2 \dots 0.6 \times U_{c \min}) \leq 12 \text{ ms}$			Time is bridged successfully
$(0.2 \dots 0.6 \times U_{c \min}) > 12 \text{ ms}$			Drop-out of the contactor
$(0.6 \dots 0.7 \times U_{c \min})$			Contactor remains switched on
Excess voltage			
$(1.15 \dots 1.3 \times U_{c \max})$			Contactor remains switched on
Pick-up phase			
$(0 \dots 0.7 \times U_{c \min})$			Contactor does not switch on
$(0.7 \times U_{c \min} \dots 1.15 \times U_{c \max})$			Contactor switches on with certainty
Admissible transitional contact resistance (of the external control circuit device when actuating A11)	mΩ		$\leq 500$
PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)			
High	V		15
Low	V		5

## Electromagnetic compatibility (EMC)

Electromagnetic compatibility			This product is designed for operation in industrial environments (environment A). Its use in residential environments (environment B) may cause radio-frequency interference, requiring additional noise suppression measures.
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## Rating data for approved types

Switching capacity			
Maximum motor rating			
Three-phase			
200 V 208 V	HP		200
230 V 240 V	HP		250
460 V 480 V	HP		500
575 V 600 V	HP		600
General use	A		1041
Auxiliary contacts			
Pilot Duty			
AC operated			A600
DC operated			P300
General Use			
AC	V		600
AC	A		15
DC	V		250
DC	A		1
Short Circuit Current Rating		SCCR	
Basic Rating			
SCCR	kA		30
max. Fuse	A		2000
max. CB	A		1200
480 V High Fault			
SCCR (fuse)	kA		85
max. Fuse	A		2000
SCCR (CB)	kA		85
max. CB	A		1200
600 V High Fault			
SCCR (fuse)	kA		85
max. Fuse	A		2000
SCCR (CB)	kA		85
max. CB	A		1200
Special Purpose Ratings			
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)			
LRA 480V 60Hz 3phase	A		4350

FLA 480V 60Hz 3phase	A	725
LRA 600V 60Hz 3phase	A	4350
FLA 600V 60Hz 3phase	A	725

## Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I <sub>n</sub>	A	650
Heat dissipation per pole, current-dependent	P <sub>vid</sub>	W	13.67
Equipment heat dissipation, current-dependent	P <sub>vid</sub>	W	0
Static heat dissipation, non-current-dependent	P <sub>vs</sub>	W	6.5
Heat dissipation capacity	P <sub>diss</sub>	W	0
Operating ambient temperature min.		°C	-40
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 8.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)			
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])			
Rated control supply voltage Us at AC 50HZ	V		110 - 250
Rated control supply voltage Us at AC 60HZ	V		110 - 250
Rated control supply voltage Us at DC	V		110 - 250
Voltage type for actuating			AC
Rated operation current Ie at AC-1, 400 V	A		1041
Rated operation current Ie at AC-3, 400 V	A		650
Rated operation power at AC-3, 400 V	kW		355
Rated operation current Ie at AC-4, 400 V	A		512
Rated operation power at AC-4, 400 V	kW		280
Rated operation power NEMA	kW		373
Modular version			No

Number of auxiliary contacts as normally open contact			2
Number of auxiliary contacts as normally closed contact			2
Type of electrical connection of main circuit			Rail connection
Number of normally closed contacts as main contact			0
Number of normally open contacts as main contact			3