

**Main switch, P1, 25 A, surface mounting, 3 pole, 1 N/O, 1 N/C, Emergency switching off function, Lockable in the 0 (Off) position, hard knockout version, with assembly sheet screen**

**Part no.** P1-25/I2H/MBS/SVB/HI11  
**Catalog No.** 182415

**EL-Nummer (Norway)** 1400414

## Delivery program

Product range			Main switch maintenance switch
Part group reference			P1
Stop Function			Emergency switching off function
			With red rotary handle and yellow locking ring
Information about equipment supplied			Auxiliary contact or neutral conductor fitted by user.
Notes			hard knockout version with assembly sheet screen
Number of poles			3 pole
<b>Auxiliary contacts</b>			
		N/O	1
		N/C	1
Locking facility			Lockable in the 0 (Off) position
Degree of Protection			IP65
Design			surface mounting
<b>Motor rating AC-23A, 50 - 60 Hz</b>			
400 V	P	kW	11
Rated uninterrupted current	I <sub>u</sub>	A	25
Note on rated uninterrupted current I <sub>u</sub>			Rated uninterrupted current I <sub>u</sub> is specified for max. cross-section.

## Technical data

### General

Standards			IEC/EN 60947, VDE 0660, IEC/EN 60204 Switch-disconnector according to IEC/EN 60947-3
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Enclosed		°C	-20 - +40
Overvoltage category/pollution degree			III/3
Rated impulse withstand voltage	U <sub>imp</sub>	V AC	6000
Mechanical shock resistance		g	15
Mounting position			As required

### Contacts

Mechanical variables			
Number of poles			3 pole
Auxiliary contacts			
		N/O	1
		N/C	1
Electrical characteristics			
Rated operational voltage	U <sub>e</sub>	V AC	690
Rated uninterrupted current	I <sub>u</sub>	A	25
Note on rated uninterrupted current I <sub>u</sub>			Rated uninterrupted current I <sub>u</sub> is specified for max. cross-section.
Load rating with intermittent operation, class 12			

AB 25 % DF		x I <sub>e</sub>	2
AB 40 % DF		x I <sub>e</sub>	1.6
AB 60 % DF		x I <sub>e</sub>	1.3
Short-circuit rating			
Fuse		A gG/gL	25
Rated short-time withstand current (1 s current)	I <sub>cw</sub>	A <sub>rms</sub>	640
Note on rated short-time withstand current I <sub>cw</sub>			Current for a time of 1 second
Rated conditional short-circuit current	I <sub>q</sub>	kA	50
<b>Switching capacity</b>			
cos φ rated making capacity as per IEC 60947-3		A	240
Rated breaking capacity cos φ to IEC 60947-3		A	
230 V		A	190
400/415 V		A	150
500 V		A	170
690 V		A	150
Safe isolation to EN 61140			
between the contacts		V AC	440
Current heat loss per contact at I <sub>e</sub>		W	1.1
Current heat loss per auxiliary circuit at I <sub>e</sub> (AC-15/230 V)		CO	0.2
Lifespan, mechanical	Operations	x 10 <sup>6</sup>	> 0.3
Maximum operating frequency	Operations/h		1200
<b>AC</b>			
<b>AC-3</b>			
Rating, motor load switch	P	kW	
220 V 230 V	P	kW	5.5
400 V 415 V	P	kW	7.5
500 V	P	kW	7.5
690 V	P	kW	7.5
Rated operational current motor load switch			
230 V	I <sub>e</sub>	A	19.6
400V 415 V	I <sub>e</sub>	A	15.2
500 V	I <sub>e</sub>	A	12.1
690 V	I <sub>e</sub>	A	8.8
<b>AC-23A</b>			
Motor rating AC-23A, 50 - 60 Hz	P	kW	
230 V	P	kW	5.5
400 V 415 V	P	kW	11
500 V	P	kW	11
690 V	P	kW	11
Rated operational current motor load switch			
230 V	I <sub>e</sub>	A	25
400 V 415 V	I <sub>e</sub>	A	25
500 V	I <sub>e</sub>	A	17.4
690 V	I <sub>e</sub>	A	12.6
<b>DC</b>			
<b>DC-1, Load-break switches L/R = 1 ms</b>			
Rated operational current	I <sub>e</sub>	A	25
Voltage per contact pair in series		V	60
<b>DC-23A, motor load switch L/R = 15 ms</b>			
24 V			
Rated operational current	I <sub>e</sub>	A	25
Contacts		Quantity	1
48 V			
Rated operational current	I <sub>e</sub>	A	25

Contacts		Quantity	2
60 V			
Rated operational current	I <sub>e</sub>	A	25
Contacts		Quantity	2
120 V			
Rated operational current	I <sub>e</sub>	A	12
Contacts		Quantity	3
Control circuit reliability at 24 V DC, 10 mA	Fault probability	H <sub>F</sub>	< 10 <sup>-5</sup> , < 1 failure in 100,000 switching operations

### Terminal capacities

Solid or stranded		mm <sup>2</sup>	1 x (1,5 - 6) 2 x (1,5 - 6)
Flexible with ferrules to DIN 46228		mm <sup>2</sup>	1 x (1 - 4) 2 x (1 - 4)
Terminal screw			M4
Tightening torque for terminal screw		Nm	1.6

### Technical safety parameters:

Notes			B10 <sub>d</sub> values as per EN ISO 13849-1, table C1
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### Rating data for approved types

Terminal capacity			
Terminal screw			M4

## Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I <sub>n</sub>	A	25
Heat dissipation per pole, current-dependent	P <sub>vid</sub>	W	1.1
Equipment heat dissipation, current-dependent	P <sub>vid</sub>	W	0
Static heat dissipation, non-current-dependent	P <sub>vs</sub>	W	0
Heat dissipation capacity	P <sub>diss</sub>	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	40
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			UV resistance only in connection with protective shield.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.

10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.
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## Technical data ETIM 8.0

Low-voltage industrial components (EG000017) / Switch disconnecter (EC000216)			
Electric engineering, automation, process control engineering / Low-voltage switch technology / Off-load switch, circuit breaker, control switch / Switch disconnecter (ecI@ss10.0.1-27-37-14-03 [AKF060013])			
Version as main switch			Yes
Version as maintenance-/service switch			Yes
Version as safety switch			No
Version as emergency stop installation			Yes
Version as reversing switch			No
Number of switches			1
Max. rated operation voltage Ue AC		V	690
Rated operating voltage		V	690 - 690
Rated permanent current Iu		A	25
Rated permanent current at AC-23, 400 V		A	25
Rated permanent current at AC-21, 400 V		A	25
Rated operation power at AC-3, 400 V		kW	7.5
Rated short-time withstand current Icw		kA	0.64
Rated operation power at AC-23, 400 V		kW	13
Switching power at 400 V		kW	13
Conditioned rated short-circuit current Iq		kA	50
Number of poles			3
Number of auxiliary contacts as normally closed contact			1
Number of auxiliary contacts as normally open contact			1
Number of auxiliary contacts as change-over contact			0
Motor drive optional			No
Motor drive integrated			No
Voltage release optional			No
Device construction			Complete device in housing
Suitable for floor mounting			Yes
Suitable for front mounting 4-hole			No
Suitable for front mounting centre			No
Suitable for distribution board installation			No
Suitable for intermediate mounting			No
Colour control element			Red
Type of control element			Door coupling rotary drive
Interlockable			Yes
Type of electrical connection of main circuit			Screw connection
Degree of protection (IP), front side			IP65
Degree of protection (NEMA)			12